# CD250M Dri-Prime® Hushpac

he Godwin Dri-Prime® CD250M pump is an extremely powerful yet compact pump with flow capabilities to 843 m³/hr and discharge heads to 51 metres.

The CD250M features the unique Godwin high pressure oil bath mechanical seal design. This allows for totally dry running for indefinite periods while automatically priming and repriming. Able to perform in the toughest conditions, the CD250M can handle solids up to 75 mm in diameter. This makes it an extremely effective pump, suitable for both slurry and clean water applications. The powerful CD250M has proven itself a pump of choice for mines, quarries and many other high capacity applications.



### **Features**

- Fully automatic priming from dry to 8.5 metres suction lift.
- Godwin Dri-Prime® is a continuously operated Venturi air ejector priming device which requires no periodic adjustment or control.
- Extensive application flexibility. It will handle screened sewage, slurries and liquids with solids up to 75 mm in diameter.
- Dry-running high pressure oil bath mechanical seal, with high abrasion resistant silicon carbide faces.
- A Close-coupled centrifugal pump with Godwin Dri-Prime® system mounted to a diesel engine or electric drive.
- All cast iron construction (stainless steel construction option available) with cast steel impeller.
- Also available as a openset or as a bareshaft pumpend.
- Standard engine Perkins 1104D-E44TA.
  Also avaliable with Perkins 1106D-E66TA (129)

# **Specifications**

Suction pipe	250 mm (10" BS10 Table 'D')
Delivery pipe	250 mm (10" BS10 Table 'D')
Max capacity	843 m³/hr
Max Head	51 metres
Solids handling	75 mm
Impeller diameter	290 mm
Max operating temp	80 °C
Max working pressure	5.5 bar
Max suction pressure	4.5 bar
Max casing pressure	8.5 bar
Max operating speed	2200 rpm
Fuel tank capacity	324 litres
Fuel consumption (BEP) 64.9 kW @ 2000 rpm	17 litres/hour

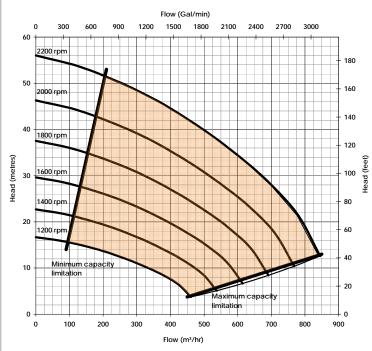




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## Performance Curve



# **Engine option 1**

Perkins, 1104D-E44TA, 74.1 kW @ 2000 rpm

Impeller diameter 290 mm

#### **Suction Lift Table**

Total	Total Delivery Head (metres)				
Suction Head	5	15	26	36	40
(metres)	Output (m³/hr)				
3.0	775	700	535	300	180
4.6	760	680	510	255	120
6.1	700	650	470	210	115
7.6	650	600	475	160	-

## Overall dimensions

CD250M with Perkins 1104D- E44TA Hushpac	Length	3350 mm	
	Width	1300 mm	
	Height	1887 mm	
CD250M with	Length	3350 mm	
Perkins 1106D- E66TA (129) Hushpac	Width	1300 mm	
	Height	1887 mm	

## **Materials**

Pump casing &	Cast iron BS1452:1990 Grade
suction cover	220
Wearplates	Cast iron hardened to 480 HB Brinell
Pump Shaft	Nickel Chrome Steel to BS970 Grade 817M40T
Impeller	Cast Steel BS3100 1976GRBW 4 Hardness to 341 HB Brinell
Non-return Valve body	Cast Iron
Mechanical Seal Faces	Silicon carbide vs silicon carbide

## Weight

CD250M with Perkins 1104D- E44TA engine	Dry weight	2,900 kg
	Wet weight	3,200 kg
CD250M with Perkins 1106D- E66TA (129) engine	Dry weight	3,050 kg
	Wet weight	3,350 kg

# **Engine option 2**

Perkins, 1106D-E66TA (129), 103.5 kW @ 2200 rpm

Impeller diameter 290 mm

#### **Suction Lift Table**

Total Suction Head (metres)	Total Delivery Head (metres)				
	8	25	35	45	48
	Output (m³/hr)				
3.0	850	700	535	300	180
4.6	840	675	510	255	120
6.1	750	650	470	210	115
7.6	650	600	430	160	-

# Acoustic information

Engine	Speed (rpm)		rage So re rating 3 m	
Perkins	1400	70	7.5	, r
	1400	72	65	65
1104D-	1500	76	69	66
E44TA				
Hushpac	2000	79	78	76
Perkins	1200	73	66	67
1106D- E66TA (129)	1800	77	71	68
Hushpac	2100	81	80	78

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Performance data provided in tables is based on water tests at sea level and 20°C ambient. All information is approximate and for general guidance only. Please contact Godwin Pumps Ltd for further details.

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